

Trendsetter 400/800 (TSM Version)



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Trendsetter 400/800

Operator Manual



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4,456,924	5,291,273	5,519,852	5,708,736	5,973,801	6,136,509	6,295,076
4,500,919	5,323,248	5,526,143	5,713,287	5,986,819	6,137,580	6,299,572
4,558,302	5,325,217	5,532,728	5,742,743	5,995,475	6,147,789	6,318,266
4,743,091	5,339,176	5,561,691	5,764,374	5,996,499	6,158,345	6,340,817
4,992,864	5,343,059	5,568,595	5,764,381	5,998,067	6,159,659	6,352,816
5,049,901	5,355,446	5,576,754	5,771,794	6,003,442	6,164,637	6,353,216
5,079,721	5,359,451	5,579,115	5,785,309	6,014,471	6,180,325	6,366,339
5,081,617	5,359,458	5,592,309	5,802,034	6,016,752	6,181,362	6,371,026
5,103,407	5,367,360	5,594,556	5,813,346	6,031,932	6,181,439	6,377,739
5,111,308	5,384,648	5,600,448	5,818,498	6,043,865	6,186,068	6,387,597
5,113,249	5,384,899	5,608,822	5,854,883	6,060,208	6,189,452	6,396,422
5,122,871	5,412,491	5,615,282	5,861,904	6,063,528	6,191,882	6,396,618
5,124,547	5,412,737	5,625,766	5,861,992	6,063,546	6,204,874	6,407,849
5,132,723	5,420,702	5,636,330	5,875,288	6,072,518	6,208,369	6,414,755
5,150,225	5,420,722	5,649,220	5,894,342	6,090,529	6,214,276	6,422,801
5,153,769	5,459,505	5,650,076	5,900,981	6,096,461	6,217,965	6,435,091
5,155,782	5,473,733	5,652,804	5,934,196	6,098,544	6,252,522	
5,157,516	5,481,379	5,680,129	5,942,137	6,107,011	6,260,482	
5,208,818	5,488,906	5,691,823	5,946,426	6,112,663	6,266,080	
5,208,888	5,497,252	5,691,828	5,947,028	6,115,056	6,266,134	
5,247,174	5,508,828	5,696,393	5,958,647	6,121,996	6,267,054	
5,249,067	5,509,561	5,699,174	5,966,504	6,130,702	6,268,948	

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Using This Manual

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Who Should Use This Manual

This manual is intended for anyone who is involved in operating or maintaining a Trendsetter[®] 400/800 output device.

To use this manual, you should:

- Have a working knowledge of prepress operations
- Be familiar with the Windows® operating system

This manual assumes that:

- All the hardware, software, and network components of your Creo system are installed, configured, and operating correctly.
- Files submitted to the Creo system are free of common errors usually resolved during preflight, such as missing fonts and PostScript[®] errors.

Conventions Used in This Manual

This section describes the fonts, terminology, and symbols used in this manual.

Fonts

Frutiger bold is used to refer to buttons and other items in a dialog box, file names, folders, menu names, and menu commands.

Minion Italic is used to refer to other chapters in the manual, book titles, and titles of other manuals.

Frutiger is used for figure and table captions.

Letter Gothic is used for messages on your computer screen and for information that you must type.

SMALL CAPS is used for a key or key combination on your keyboard.

Symbols



DANGER: This symbol indicates an imminently hazardous situation, which, if not avoided, will result in death or serious injury. This does not alert you to a property damage accident unless personal injury risks are associated with the accident.



WARNING: This symbol indicates a potentially hazardous situation, which, if not avoided, could result in death or serious injury. This does not alert you to a property damage accident unless personal injury risks are associated with the accident.



CAUTION: This symbol indicates a potentially hazardous situation, which, if not avoided, may result in minor or moderate injury. This may also alert you to unsafe practices or potential property-damage-only accidents.



Important: This symbol indicates things that may cause process delays or reduce functionality, reliability, or quality.



Note: A note provides additional information that you may need to consider.

PDF Document

This manual is also provided in PDF (Portable Document Format).

The PDF document can be used for online viewing and printing using Adobe® Acrobat® Reader. When printing the manual, please print the entire manual, including the copyright and disclaimer statements.

For More Information

Visit Creo at <u>www.creo.com</u> for documentation, training courses, downloads, and service and support contacts.

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Important Notes on Safe Operation



WARNING: Before using the Trendsetter 400/800, you MUST read this manual and understand it.

When using the Trendsetter 400/800, you MUST follow ALL of the safety precautions and recommended procedures. This manual must be accessible to anyone who operates the Trendsetter 400/800.

Your failure to read, understand, and follow the information in this manual may cause you injury and/or permanent disability.

Safety Information

Instructions and warnings relating to the safe operation of the Trendsetter 400/800 are provided throughout this manual. Strict adherence to the following instructions is critical to the safe operation of the machine:

- 1. Do not interfere with the access panel interlock system (see *Interlock System* on page 4).
- 2. Use only qualified media (see Supported Media on page 14).
- 3. Keep hands and fingers away from moving parts while the output device is in operation (see *Interlock System* on page 4).
- 4. Perform maintenance only when the output device is shut down (see *Maintenance Schedule* on page 28).
- 5. Open access panels only when necessary (see *Interlock System* on page 4 and *Accessing the Interior of the Output Device* on page 32).
- 6. Shut off air supply when working on the air supply filters (see *Compressed Air Supply Filters* on page 42).
- 7. Align the clamp tabs properly (see *Repositioning the Trailing-Edge Clamps* on page 78).
- 8. Do not perform unauthorized repairs or make modifications (see *Maintenance* on page 3).
- 9. Wear protective gloves when handling media and the magnetic clamps (see *Loading Media* on page 20).
- 10. Do not let water or other liquids run freely into the output device (see *Cleaning Exterior Surfaces* on page 30).

	11. Avoid the regular use of cleaners (see <i>Removing Stains</i> on page 31).
	12. Be careful handling the magnetic clamps if you have a pacemaker (see <i>Removing a Stuck Media From the Output Device</i> on page 75).
	13. Use only Creo-authorized replacement filters (see <i>Consumables</i> on page 13).
	All dangers, warnings, and cautions are meant to provide you with safety information. Disregarding dangers, warnings, and cautions can result in personal injury to you or in damage to your equipment.
	In Case of Fire
	If there is a fire in the output device, turn the power switch to the Off position. See Figure 7 on page 19.
Installation	
	Installation of the output device and the initial startup must be performed by an authorized service representative. Please ensure operating environment and connection requirements are observed when your output device is installed and when it is turned on.
Maintenance	
	You should perform only the maintenance procedures that are described in <i>Chapter 4, Maintenance.</i> If you perform any other maintenance procedures or remove covers or other housing parts for any reason, you may be injured. Other maintenance and all service work should be performed only by an authorized service representative



DANGER: Unauthorized panel removal, repairs, or changes made to the output device can expose you to serious danger from high-powered laser radiation, moving mechanical parts, and/or electrical shock, which could result in possible discomfort, illness, injury, and/or disability.

Safety Features

Interlock System

The output device is equipped with an interlock system. It protects you against injury from:

- Visible and invisible high-powered laser radiation
- Moving mechanical parts

Laser emissions from an exposure head are invisible to the naked eye and are very dangerous if they contact skin or eyes. If you open or remove an access panel while the output device is operating, the interlock system will:

- Halt all mechanical activity
- Remove power from the laser

If mechanical movements do not stop when you open or remove an access panel, do the following:

- 1. Shut down the output device.
- 2. Close or replace the access panel.
- 3. Contact your authorized service representative as soon as possible.

Do NOT touch or attempt to stop moving internal parts of the output device.



CAUTION: Pay special attention to the safety recommendations and procedures in this manual regarding opening, removal, and replacement of output device access panels. Failure to do so can result in personal injury to you or in damage to your equipment.



DANGER: Never attempt to operate the output device with any of the access panels open, and never attempt to open or remove access panels while the output device is imaging media. Interfering with the interlock system can result in serious personal injury from visible and invisible high-powered laser radiation, electrical shock, and/or moving mechanical parts.

Emergency Stop Switch

The Emergency Stop switch is a safety device that, when pressed, suspends all machine operation. It is located inside the output device under the front panel.

It is intended for use only by authorized service representatives. If you accidentally press this switch, you must reset it before the output device can return to normal operations.



Figure 1: Emergency Stop switch

To reset the Emergency Stop switch, see *Resetting the Emergency Stop Switch* on page 74.

If you have questions about using the Emergency Stop switch, write down the serial number of your output device, and contact your authorized service representative. You can find the serial number on the Identification label (this label is located on the lower-right back panel beside the air supply filters). For an example of this label, see Figure 34 on page 88.



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Trendsetter 400/800 System

The Trendsetter 400/800 output device is an integral part of a computer-to-plate system. The 4 or 8 page output device uses Creo thermal imaging technology to expose either film or plates for conventional and waterless printing. It features semi-automatic media loading and unloading, high-speed throughput, PostScript-compatibility, and automatic registration.

System Components

The Trendsetter 400/800 system consists of the output device, workstation, and Print Console software.



Figure 2: Trendsetter 400/800 components

This manual contains information about the output device only. For software documentation, see your *Print Console Quick Start Guide* and the Print Console online help.

Output Device

This manual describes the output device as if you are facing the front of it. Figure 3 illustrates the output device's main components.





Trendsetter 400/800 Components

The Trendsetter 400/800 output device includes the following components. See Figure 3 on page 9 for the location of these components.

Load Ramp

The glass ramp is the entry and exit point for media imaged in the output device. A single media is manually placed on the load ramp, imaged by the output device, and then returned to the load ramp.

Operator Interface

The operator interface indicates the status of the output device. When a light on the operator interface flashes, the output device is performing a task or is ready to perform a task. When a light glows a solid color, the interface conveys only the status of the output device.



Figure 4: Operator interface

Table 1: Interface lights

Type of light	State	What it means	Operator action required
Error light	Flashing white	An error has occurred and the job is suspended.	Follow the instructions that appear in Print Console. When the error is resolved, the error light stops flashing. See <i>Operator Recoverable Errors</i> on page 56 for more information.
	Off	The output device is operating without error.	No operator action required.
Imaging light	Flashing green	The output device is imaging media.	No operator action required. The imaging light flashes only to show that imaging is in progress.
	Off	The output device is not imaging.	No operator action required.
Load light	Glows solid green	 Semi-automatic mode: The output device is ready to accept media for imaging. The output device is waiting for an operator to unload media. 	Load a media—set the media on the registration pins and align it with the media labels. The light stays on through the entire imaging process—from the time the job is approved until the final media is unloaded.
	Off	The output device is not imaging.	No operator action required.

Start button

After you have manually loaded the media (set the media on the registration pins and align the plate with the media labels), press the **Start** button to begin the imaging process.

Environment Specifications

The Trendsetter 400/800 should be installed in a clean prepress area (in accordance with the *Trendsetter 400/800 Quantum Site Preparations and Requirements*, Creo document number 73-3145).

Ensure that the operating environment and connection requirements are observed when your output device is installed and in use.

The operating environment requirements for the Trendsetter 400/800 are:

- Temperature: 17°C–30°C (63°F–86°F)
- Relative humidity: 20%–70% RH, non-condensing

For information on noise emissions in an office environment, see *Noise Emissions* on page 103.

Required Operating Conditions

Because the output device uses a thermal exposure head and images thermal plates, it does not require darkroom conditions.

Consumables

Use only Creo-authorized filters. Your output device may not operate properly if you try to use a substitute or unauthorized filter.

Consumable materials required for use with the Trendsetter 400/800 consist of the following:

Table 2: Consumable materials

Item	Description
Filters	A number of filters are used in the output device to maintain the air quality. See <i>Replacing Air Supply</i> <i>Filters</i> on page 42 for more information.
Debris Filters	All Trendsetters are equipped with Debris Removal Systems. See <i>Replacing the Universal Debris</i> <i>Removal Cabinet Filter</i> on page 53 for more information.
Media	See <i>Media Sizes Supported</i> on page 14 for more information.
Processor consumables	See the manufacturer's documentation for information pertaining to processor consumables.

Supported Media

Multiple Media Sizes

On installation, the output device is configured with the media sizes you will use.

You can then modify the media sizes in Print Console. For more information, see the Print Console online help. For a listing of the media sizes supported by the Trendsetter 400/800, see *Media Sizes Supported* on page 14.

For the most current information on supported media, contact your authorized service representative.

Media Sizes Supported

 Table 3: Media sizes supported

Trendsetter model	Maximum size	Minimum size
400	813 mm x 762 mm 32" x 30"	305 mm x 229 mm 12" x 9"
800	838 mm x 1143 mm 33" x 45"	305 mm x 229 mm 12" x 9"

Media Orientation

The following information identifies the appropriate orientation for each media size supported by the output device.

lable 4: iviedia orientation supported	Table 4:	4: Media	orientation	supporte	d
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Trendsetter model	Media size	Media orientation
400/800	813 mm x 762 mm 32" x 30"	Portrait
	838 mm x 1143 mm 33" x 45"	Landscape
	305 mm x 229 mm 12" x 9"	Portrait

Details on Portrait Orientation

Using portrait orientation can decrease imaging time. However, consider the following before using portrait orientation:

- Because the output device cannot image underneath the clamps, it is not possible to image to the edge of the media.
- Since the output device registers along the short side of the media, you must punch on the long side. (To punch on the short side, the plate must be cut perfectly square.)

Media Dimensions

The following media dimensions apply to the Trendsetter 400/800. They may not apply to media dimensions you define in other pressroom operations, for example, putting a media on a press.



Figure 5: Media dimensions—landscape orientation



Important: The output device does not measure the size of media along the drum. If the length of the media (around the drum) is correct, but the width (along the drum) does not correspond with the media size selected in Print Console, the output device will go ahead and image the media, or an edge detect error will occur. This does not damage the output device in any way. However, the output device does not notify you that media of an incorrect size has been imaged.

Media Processing

Some of the media supported by the Trendsetter 400/800 need to be processed after they are imaged. For information on processing your media, see the media manufacturer's documentation.



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Starting the Trendsetter

Warmup Time

The Trendsetter 400/800 output device can take up to two minutes to warm up after it is turned on. You cannot image media while the output device is warming up. Files submitted to be imaged wait on the workstation until the output device is ready.

To start the output device:

1. Turn on the output device.

The power switch is located at the top of the power box panel. Turn the power switch clockwise.

If the output device does not start, the circuit breaker may be tripped. To reset the circuit breaker, see *Tripped Circuit Breaker* on page 80.



Figure 6: Turn the power switch to the On position

2. Turn on the workstation.

For information on turning on the workstation, see the documentation you received with your workstation.

3. Start Print Console.

For details on starting Print Console, see the *Print Console Quick Start Guide*.

When the output device is ready, the Load light on the operator interface glows a solid green.

Shutting Down the Trendsetter

You normally leave the workstation running at all times.

For information about quitting Print Console, see the Print Console online help.



Note: Before you shut down the output device, remove all media from the drum.

To shut down the output device:

> Turn the output device off using the power switch.

The power switch is located at the top of the power box panel. Turn the power switch counter-clockwise.







Figure 7: Turn the power switch to the Off position

Loading Media

Media (such as plates or film) are manually loaded one at a time onto the load ramp. After imaging, the media is returned to the load ramp.

The procedures for loading plates or film are almost identical. A note appears where there is a slight difference.



CAUTION: Plate edges can be sharp. Failure to wear protective gloves can result in personal injury.



Important: To image film, you may want the Film Guide for the output device. This is an optional piece of equipment that can be ordered free of charge. For more information, contact your authorized service representative.

Before you use Polaroid DryTech film, you must configure Print Console for film. Handle Polaroid DryTech film very carefully, especially when using film with cut edges. Once the front layer is peeled off the film, it is no longer laminated and cannot be imaged.For information, see the Print Console online help or contact an authorized service representative for assistance.

To load a media:

1. In Print Console, submit the file you want to image.

Submit File				? ×
Look in: 🔂	TestFiles	-	+ 🗈 💣 📰	•
1200x12 2637_22 2637_22 32x44_g Grid_8x1 Grid_clip	00dpi .5x15.75_Atp7a_12 .5x15.75_Atp7b_12 ray_B 1 	SQP1a4upC SQP1a4upK SQP1a4upM SQP1a4upY		
File name:	32x44_gray_B		Op	ien
Files of type:	All Files (*.*)		▼ Car	ncel

For the procedure, see the Print Console online help.

- 2. Ensure that the output device is ready to accept media for imaging. This means:
 - Print Console displays the Load Plate dialog box. It tells you the size and type of media to load.
 - The Load light on the operator interface flashes green.
 - The sealed media entry/exit door at the base of the load ramp is open.



Figure 8: The Load Media dialog box

- 3. Determine the size and type of media to load.
- 4. Wearing gloves, remove the media from the packaging. Discard any packaging material that may be attached to the media.



Note: Remove all slip sheets either before or after you put the media on the load ramp.



CAUTION: You MUST ensure that all slip sheets and packaging material have been removed from both the back and front of the plate before you image them in the output device. Otherwise, the thermal laser could ignite the paper, causing a fire in the output device.

5. Position the media on the load ramp.



Figure 9: Loading a media

Do not lean on the output device when you load media. Doing so can result in media misregistration.



Note: Ensure that the side of the media to be imaged (the emulsion side) is facing you. With media, the emulsion side is usually the duller-looking surface.



Note: With Polaroid DryTech film, the side to be imaged is shinier than the back side of the film.

6. Lower the media gently into the output device until it touches the registration pins at the base of the load ramp.
7. Align the media on the load ramp with the appropriate media alignment label.

Make sure the vertical edges of the media are parallel to the vertical lines etched in the load ramp:

- Media above 559 mm (22") should be centered on the load ramp (there is no need to shift the media as it is sitting properly on the registration pins).
- Media above 324 mm (12.75"), up to and including 559 mm (22"), should shifted from center to the right approximately 102 mm (4"). This ensures that the media is sitting properly on the registration pins.
- Media from 324 mm (12.75") and less, should be shifted from center to the right approximately 165 mm (6.5"). This ensures that the media is sitting properly on the registration pins.



Note: Smaller media, such as 305 mm x 229 mm (12" x 9"), use the fourth registration pin. These media will be rotated slightly counterclockwise. Media that are 508 mm (20") high will be rotated about 0.5 mm (0.02"); they will not be parallel to the etched line on the load ramp.

- 8. Release the media.
- 9. Press the **Start** button (when the Load light glows a solid green).



Important: You should not be touching the media when you press the **Start** button.

The Trendsetter 400/800 loads, and then images the media.

The imaged media returns to the load ramp, and the Load light flashes again.

Removing Imaged Media

To remove an imaged media from the output device:

- 1. Ensure that the output device has finished imaging the media.
- 2. When imaging is complete, the Load light flashes, and the imaged media unloads to the load ramp.



CAUTION: Plate edges are sharp. Failure to wear protective gloves can result in personal injury.

3. Wearing gloves, grasp the edges of the media. Lift the media upwards and carefully remove the media from the load ramp.

Media Registration

Media alignment labels should be affixed to the load ramp of your output device during installation. If they were not, you can affix the labels to the load ramp yourself. These labels act as guidelines to help you align the media during loading. The output device's laser does the more precise registration. The laser beam corrects the registration to within 15 microns if you:

- Load the media to within ±3 mm (0.125") of the correct position on the load ramp. If affixed, the media alignment labels can help you quickly identify the correct position.
- Ensure that the media is resting on the registration pins at the base of the load ramp. These pins ensure that the media registers properly on the drum.

Performing these steps can result in faster overall imaging time, as detection of the media edge occurs more quickly.

Plate Bending and Punching

Ensure that your existing plate bending and punching equipment is configured to match registration points on your output device. See the *Trendsetter 400/800 Quantum Site Preparations and Requirements* document (Creo document number 73-3145).

For additional information, contact your authorized service representative.



Maintenance

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Maintenance Schedule

Table 5 on page 29 outlines the maintenance required to achieve optimum performance and quality from your output device. Failure to perform this maintenance can result in poorer performance and can cause serious damage to your output device. Although it requires several hours of scheduled downtime, regular maintenance ensures that your output device is properly maintained and minimizes unscheduled break-downs.

Keep records of when you perform maintenance on the output device.

If you have a Creo service contract, you should schedule regular six-month service visits by an authorized service representative. However, if your operating conditions require maintenance more frequently, we strongly recommend that you perform these maintenance procedures prior to a service visit.



WARNING: Before performing any maintenance procedure, ensure that the output device is not imaging media. The output device should then be shut down.



DANGER: Never attempt to operate the output device with any of the access panels open, and never attempt to open or remove access panels while the output device is imaging media. Interfering with the interlock system can result in serious personal injury from visible and invisible high-powered laser radiation, electrical shock, and/or moving mechanical parts.

Location	Description	Maintenance procedure	Clean	Replace every
Output device exterior	Exterior surfaces	See page 30	Weekly	N/A
Load ramp	Glass ramp	See page 31	Weekly	N/A
Debris removal cabinet	Particulate debris filter	See the Universal Debris Removal Cabinet Operator Manual	N/A	When error message appears in Print Console
Edge detection strip	Edge detection strip on the drum	See page 39	Every 3 months	N/A
Plate roller	Rubber roller that holds media to the drum during media loading	See page 41	Every month	N/A
Compressed air supply filters on the lower-right back panel	• 5 μm filter • 0.01 μm filter Filter bowls	See page 45 See page 48 Check for oil or water	N/A N/A Weekly	6 months 6 months When cracked
		See page 44		
Intake air filter inside the fan box panel	Intake air filter	See page 51	N/A	6 months

	Table	5:	Schedule	of	recommended	maintenance	procedures
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For part replacement information, see Appendix A, Part Numbers.

For Your Safety

Output device access panels are fitted with an interlock system that protects against injury from laser radiation and moving mechanical parts. If a panel is opened or removed while the output device is operating, all mechanical moving parts will stop activity. If mechanical movements do not stop, do the following:

- 1. Shut down the output device.
- 2. Close or replace the access panel.
- 3. Contact your authorized service representative

Do NOT touch or attempt to stop moving internal parts of the output device.



DANGER: Never attempt to operate the output device with any of the access panels open, and never attempt to open or remove access panels while the output device is imaging media. Interfering with the interlock system can result in serious personal injury from visible and invisible high-powered laser radiation, electrical shock, and/or moving mechanical parts.

Cleaning Exterior Surfaces

Clean the exterior of the Trendsetter 400/800 weekly.

Cleaning the exterior surfaces of the output device preserves the appearance and finish, and ensures that visual indicators and markings are clearly visible. More importantly, regular cleaning reduces the amount of dust that can fall into the device when access panels are removed or opened. The most sensitive areas for dust accumulation are the fan box panel, power box panel, front and top panels, and the area where media enter and exit the output device.

Clean the debris removal cabinet exterior weekly. See the *Universal Debris Removal Cabinet Operator Manual*.

Reliable and high-quality output depends on keeping the exterior of the output device clean.

Cleaning Recommendations

Before cleaning exterior surfaces of the output device, vacuum all access panel seams to remove any accumulated dust. It may be sufficient to simply wipe the surfaces clean with dry cloths, if it is done frequently and if the environment is relatively dry and free of vapors. For a more thorough cleaning, use cloths dampened with water and a mild detergent. Thoroughly wipe off all detergent residue with a clean, damp cloth.



DANGER: Do not let water or other liquids get inside the output device. This can result in personal injury or shock, and damage to the equipment.

Removing Stains

To remove stains (such as ink) from exterior surfaces of the output device, immediately wipe the stain with a cloth dampened with water and a mild detergent. Thoroughly wipe off all detergent residue with a clean, damp cloth. If the stains do not come off with mild detergent and water, use a small amount of isopropyl alcohol to remove the stain.

Cleaning the Load Ramp

Clean the glass load ramp weekly with a clean cloth and glass cleaner.



CAUTION: Do not spray chemical glass cleaner directly on the load ramp, as it could run into the interior of the output device and cause damage. Dampen a cloth with cleaner first, and then wipe the load ramp clean.

To clean the glass load ramp:

- 1. Dampen a clean cloth with glass cleaner.
- 2. Gently wipe the load ramp clean, leaving it dry.

Accessing the Interior of the Output Device

Regular maintenance and troubleshooting require access to some internal areas of the output device. The following sections describe how to access these areas.



Figure 10: Panels to access the interior

The top panel, front panel, fan box panel, and the power box panel provide limited operator access to the interior of the output device. The fan box panel lets you access the intake air filter. The power box panel lets you access the output device pump fuse and circuit breaker. When you remove the power box panel, you will see a service access panel that can be removed only by an authorized service representative.

You cannot access are the back panel on the output device. It should be removed only by an authorized service representative.



Note: Opening or removing panels will turn off power to the laser. It takes up to two minutes for the laser to warm up again after the panels are closed or replaced. You cannot image media while the laser is warming up.



CAUTION: Opening access panels is unavoidable, but should be kept to a minimum to reduce the accumulation of dust in and around sensitive components.

Opening and Closing the Front and Top Panels

The front and top panels are coupled—opening the front panel automatically opens the top panel. You must open these panels to:

- Remove a stuck plate from the drum—see *Removing a Stuck Media From the Output Device* on page 75.
- Clean the plate roller—see *Cleaning the Plate Roller* on page 41.
- Clean the edge detection strip—see *Cleaning the Edge Detection Strip* on page 39.



CAUTION: Most of the time, the front panel will be locked. You must follow these instructions to open the front panel. Use of excessive physical force will damage the panel.

To open the front and top panels:

1. In Print Console, from the **Device** menu, select **Unlock panel doors.**

The front panel unlocks.

2. Rotate the two latches on the front panel 90° counterclockwise (to the vertical position).





Figure 11: Latches on front panel

3. Lift the front panel upward.

The front panel is controlled by gas struts and will automatically lift open.

The top panel is also controlled by gas struts and automatically lifts open as well.



Figure 12: Raised front panel



CAUTION: Do not bump your head on the raised panel.

To close the front and top panels:

- 1. Close the front panel and rotate both latches 90° clockwise (to the horizontal position) to secure it.
- 2. Grasp the raised top panel, and pull downward. Push on the two corners to lock the internal latches.

The top panel will not latch unless the front panel is fully closed and latched.

The front panel lock re-engages.

Removing and Replacing the Fan Box Panel

You must remove the fan box panel to replace the intake air filter.



WARNING: Before performing any maintenance procedure, ensure that the output device is not imaging media. The output device should then be shut down.

To remove the fan box panel:

1. With the palms of your hands, push the upper corners of the fan box panel until you hear both latches click.

The panel pops open.



Figure 13: Remove the fan box panel

Lift the panel up and away from the output device.
 Put the panel in an out-of-the-way area.

To replace the fan box panel:

1. Lift the fan box panel and align the locating holes on the panel with the locating pins on the output device. Lower the bottom of the panel onto the pins.



Figure 14: Replace the fan box panel

2. Put the panel against the device, and then push the upper panel corners in until you hear both latches click.

Ensure that both fan box panel latches are locked.

Removing and Replacing the Power Box Panel

You must remove the power box panel to reset the circuit breaker when it is tripped, or to replace the pump fuse.



WARNING: Before performing any maintenance procedure, ensure that the output device is not imaging media. The output device should then be shut down.

To remove the power box panel:

1. With the palms of your hands, push the upper corners of the power box panel until you hear both latches click (see Figure 13 on page 36 for an example of how to do this).

The panel pops open.

2. Lift the panel up and away from the output device.

Place the panel in an out-of -the-way area.

To replace the power box panel:

- 1. Lift the power box panel and align the locating holes on the panel with the locating pins on the output device. Lower the bottom of the panel onto the pins (see Figure 14 on page 37 for an example of how to do this).
- 2. Put the panel against the device, and then push the upper panel corners in until you hear both latches click.

Ensure that both power box panel latches are locked.

3. Turn the power for the output device on.

Cleaning the Interior of the Output Device

You should perform routine maintenance on interior areas of the output device regularly as outlined in Table 5 on page 29.



DANGER: Do not allow water or other liquids to get inside the output device. This can result in personal injury or shock as well as damage to the equipment.

Cleaning the Edge Detection Strip

To register an image to the edge of a media, the output device uses an edge-detection algorithm. This algorithm relies on a 741 mm (29.2") strip set into the surface of the drum inside the output device, beside the leading-edge clamps. This strip is black and non-reflective.

You must clean the edge detection strip every three months to avoid false edge detections.



Figure 15: Edge detection strip and drum

To clean the edge detection strip:

- 1. Ensure that the output device is not currently imaging media.
- 2. Shut down the output device.

See Shutting Down the Trendsetter on page 19.

3. Open the front panel.

See Opening and Closing the Front and Top Panels on page 33.

4. Rotate the drum by hand until the edge detection strip is visible.

Figure 15 on page 39 shows the location of the drum and the edge detection strip.



CAUTION: Do NOT grab the right-end surface of the drum. This can damage the optical encoder in the drum.

5. Dampen a cloth (for delicate tasks) with a mixture of 90% isopropanol and 10% distilled water, and swipe along the strip once, in one direction only.

Be careful not to leave any fingerprints or smudges on the strip.



Note: Kimwipes[®] EX-L (Wipers) from Kimberly Clark are recommended for cleaning the edge detection strip.



CAUTION: Read and follow all precautions provided by the manufacturer of the isopropanol. Failure to do so can result in personal injury or damage to the output device.

6. Close the front panel.

See Opening and Closing the Front and Top Panels on page 33.

Cleaning the Plate Roller

Clean the plate roller monthly.



Figure 16: Plate roller and drum



CAUTION: Do not damage or bend the plate roller, and never put any pressure on it.

To clean the plate roller:

- 1. Ensure that the output device is not currently imaging media.
- 2. Shut down the output device.

See Shutting Down the Trendsetter on page 19.

3. Open the front panel.

See Opening and Closing the Front and Top Panels on page 33.

- 4. Wipe the plate roller (bright blue) gently with a damp cloth (for delicate tasks).
- 5. Close the front panel.

See Opening and Closing the Front and Top Panels on page 33.

Replacing Air Supply Filters

There are two air filtration systems in the output device:

- Compressed air supply filter system—two filters on the lower-right back panel
- Cooling-air filter system—access the intake air filter by removing the fan box panel

Inspect and replace these filters regularly.

Frequency of Filter Replacement

Do not use the appearance of filters to determine when the filters should be cleaned or replaced. They can seem dirty before they need to be replaced if there is coarse dust in the operating environment, and they can appear clean when they need to be replaced if there are smaller particulates in the air.

Air supply filters should be replaced every six months. For customers with service contracts, this will be done by an authorized service representative during the six month service visit. However, if your operating conditions require air supply filter replacement more often, we strongly recommend that you perform this maintenance procedure prior to a service visit.

Compressed Air Supply Filters

There are two compressed air supply filters:

5 micron

This filter is white.

• 0.01 micron (micro-mist)

This filter is black.

The filters are located on the lower-right back panel of the output device. These filters clean and dry the compressed air that is supplied to the output device pneumatics.



CAUTION: Turn off the compressed air before replacing the air supply filters.



Figure 17: Compressed air supply filter system

The compressed air supply filters can become clogged if they are not replaced every six months. Clogged filters can cause air pressure problems in the output device. If a filter is allowed to fail, contaminants can damage the air system in the output device.

Replacement Parts

You can order replacement parts for the compressed air supply filter system from Creo Inc. See *Appendix A*, *Part Numbers*.



WARNING: Read and follow all precautions provided by the manufacturer of the filters used in the compressed air supply system. Failure to do so can result in personal injury or damage to the output device.

Inspecting the Compressed Air Supply Filters

Inspect the compressed air supply filters weekly.

When you inspect the filter bowls, check for water or oil. If there is any water or oil, notify your authorized service representative.

The water or oil comes from the external compressed air supply system. It is important to have the external air supply system inspected and repaired before the Trendsetter 400/800 is permanently damaged.



CAUTION: Failure to remove air pressure from the output device before removing an air filter allows unfiltered air to be drawn into sensitive areas of the output device. This eventually degrades performance or damages the output device. Personal injury or damage to the output device could also occur.

To inspect the filters:

- 1. Ensure that the output device is not imaging media.
- 1. Turn the orange air shutoff valve clockwise to the Off position to shut off the compressed air supply.

See Figure 18 on page 45 or Figure 22 on page 48.

2. Shut down the output device.

See Shutting Down the Trendsetter on page 19.

3. Check the filter bowls for any accumulation of water or oil, and for any cracks in the filter bowl.



CAUTION: Notify your authorized service representative immediately if you find water or oil in the filter bowls.

Replacing the 5 Micron Filter

Replace the 5 micron filter every six months.

To replace the 5 micron filter:

- 1. Ensure that the output device is not imaging media.
- 2. Shut down the output device.

See Shutting Down the Trendsetter on page 19.

3. Turn the orange air shutoff valve clockwise to the Off position to shut off the compressed air supply.

Turn valve clockwise



Figure 18: Shut off the compressed air supply



CAUTION: Failure to shut off the compressed air system before replacing a compressed air filter can result in personal injury or damage to the output device.

4. Pull down the black tab on the front of the filter bowl. This releases the lock on the filter bowl.

At the same time, rotate the filter bowl a quarter turn (in either direction) and pull the filter bowl down to remove it.



Figure 19: Pull down the black tab

- 5. Turn the black plastic disk clockwise to unscrew the filter assembly.
- 6. Remove the used 5 micron filter from the black spool and discard.



Figure 20: The 5 micron filter

- 7. Install a new 5 micron filter on the spool and screw the black plastic disk back into the filter assembly until you feel it click.
- 8. Replace the rubber O-ring at the top of the filter bowl.
- 9. Check the filter bowl for any damage or deterioration.

Contact your authorized service representative if replacement is necessary.

10. Check for water or oil in the filter bowl.

If there is water or oil in the filter bowl, contact your authorized service representative to have the air supply inspected.

- 11. Reinstall the filter bowl.
- 12. Turn the orange air shutoff valve counter-clockwise to the On position to turn the compressed air supply back on.

If you have not replaced the 0.01 micron filter, skip step 12 and proceed to *Replacing the 0.01 Micron Filter*.

Turn valve counter-clockwise



Valve is in On position



Figure 21: Turn on the compressed air supply

The air pressure gauge should read approximately 90 psi. If it does not, adjust the external air supply.

Replacing the 0.01 Micron Filter

Replace the 0.01 micron filter every six months.

To replace the 0.01 micron filter:

- 1. Ensure that the output device is not imaging media.
- 2. Shut down the output device.

See Shutting Down the Trendsetter on page 19.

3. Turn the orange air shutoff valve clockwise to the Off position to shut off the compressed air supply.

Turn valve clockwise



Figure 22: Shut off the compressed air supply



CAUTION: Failure to shut off the compressed air system before replacing a compressed air filter can result in personal injury or damage to the output device.

4. Pull down the black tab on the front of the filter bowl. This releases the lock on the filter bowl.

At the same time, rotate the filter bowl a quarter turn (in either direction) and pull the filter bowl down to remove it.



Figure 23: Pull down the black tab

5. Unscrew the used 0.01 micron filter and discard.



Figure 24: The 0.01 micron filter

- 6. Install a new 0.01 micron filter by screwing the filter in until it is hand-tight.
- 7. Replace the rubber O-ring at the top of the filter bowl.
- 8. Check the filter bowl for any damage or deterioration.

Contact your authorized service representative if replacement is necessary.

9. Check for water or oil in the filter bowl.

If there is water or oil in the filter bowl, contact your authorized service representative to have the air supply inspected.

- 10. Reinstall the filter bowl.
- 11. Turn the orange air shutoff valve counter-clockwise to the On position to turn the compressed air supply back on.

If you have not replaced the 5 micron filter, skip step 11 and proceed to *Replacing the 5 Micron Filter* on page 45.



Figure 25: Turn on the air supply

The air pressure gauge should read approximately 90 psi. If it does not, adjust the external air supply.

Intake Air Filter

The intake air filter is located inside the fan box panel. Replace this filter every six months. In dirtier environments, replace it more often.



Figure 26: Intake air filter

Replacement Parts

You can order the recommended replacement intake air filter from Creo Inc. See *Appendix A*, *Part Numbers*.

Replacing the Intake Air Filter

The intake air filter is white and 50.8 mm (2") thick. When installing the new filter, pay attention to the air-flow indication arrows on the edge of the filter.

To replace the intake air filter:

1. Shut down the output device.

See Shutting Down the Trendsetter on page 19.

2. Remove the fan box panel.

See *Removing and Replacing the Fan Box Panel* on page 36.

- 3. Pull the old filter out of the frame.
- 4. Clean the filter frame.

Vacuum the frame or wipe it with a dry cloth.

5. Insert the new intake air filter into the filter frame.

Position the filter in the frame according to the air-flow indication arrows on the edge of the new filter.



Figure 27: Intake air filter

6. Replace the fan box panel.

See Removing and Replacing the Fan Box Panel on page 36.

Replacing the Universal Debris Removal Cabinet Filter

When the output device is turned on, it automatically checks the debris removal system to determine the remaining life of the particulate filter. An error message appears in Print Console when the filter should be replaced. The frequency of filter replacement depends on media type, amount of media used, and frequency of imaging.

You can order the replacement filter from Creo Inc. See *Appendix A*, *Part Numbers*.

For more information on replacing the Universal Debris Removal Cabinet filter, see *Chapter 4: Maintenance for the UDRC-B Configuration* in the *Universal Debris Removal Cabinet Operator Manual.*



Troubleshooting

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Operator Recoverable Errors

This chapter describes common errors and problems that can occur with the Trendsetter 400/800 and explains how to resolve them. For a list of common error messages and recommended solutions, see *Error Messages and Recommended Solutions* on page 60.

When the output device detects a problem, it does one of the following:

• Continues operation (see Warning Messages)

If the output device can continue processing without your intervention, the problem is reported in the Message Log on the workstation.

• Suspends operation (see *Error Messages* on page 56)

The output device stops and the problem is reported in the Messages pane in Print Console. If the condition requires immediate intervention, the Error light on the operator interface flashes.

Errors that suspend operations require your intervention before the output device can recover and resume imaging.

Warning Messages

Warning messages alert you to conditions that could potentially cause problems, but do not stop the imaging process. For example, when the debris removal unit detects that a particulate filter is almost full, a warning message appears on Print Console telling you to have a replacement filter on hand.

Typically, warning messages do not display in Print Console. Instead, they go directly to the History pane as part of the historical record. However, some warning messages may display on the Messages pane for a short period of time before going to the History pane.

Error Messages

When a system operation error occurs, an error message displays in the Messages pane in Print Console and the system shuts down. If the output device has already started plotting when an error is discovered, the partially exposed media is ejected.

An example of an error message is:

MPC: Media not on registration pin

You must correct errors before the output device can resume imaging.

After the error message is corrected, it is copied to the History pane.

Suspend Conditions

A suspend condition prevents the output device from operating. A suspend condition occurs when there are errors or problems with the system, such as media that is misaligned or stuck on the drum.

Example of a Suspend Condition

Error message	Possible operator actions
MDH: Media released, remove media and use RESUME to continue	The output device released the media after you clicked the Release button.
[Error #: 40229	To correct the error:
	 Remove the media from the output device.
	2. Click the Resume button.

When a suspend condition occurs:

- The output device stops.
- The Error light on the operator interface flashes.
- A Suspend prompt appears in Print Console.

Up to six options are available in Print Console when a suspend condition occurs. If a button is grayed out, it is not available.

Table 6: Suspend	condition	options
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Option	Result
Resume	Click this button to try the operation again.
Release	Click this button to tell the output device to release the media so that it can be easily removed.
Eject	Click this button to cancel the job and unload the media.
Media Removed	Click this button after you remove the media to indicate that you have manually intervened to fix a problem. For example, you have manually removed a misaligned media.
	IMPORTANT: You must remove the media before you click the Media Removed button.
Cancel	Click this button to cancel the job. If the output device is loading a plate, the load completes and the media is left on the drum.
	This button is unavailable during unload and it will generally not force an unload.
Leave On	This option refers to plotting errors. Media is loaded on the drum and a plotting error occurs. Click this button to fix the error and continue. You will usually have to resubmit the job.

Recovering From a Suspend Condition

In most cases, the following procedure is recommended for recovering from a suspend condition:

1. If the **Resume** button in the Suspend prompt in Print Console is available, click it to retry the last step.

If the output device does not return to normal operations, go to step 2.
2. If the **Leave On** button is available, click it to cancel the job, and leave the media on the drum.

If the output device does not return to normal operations, go to step 3.

3. If the **Eject** button is available, click it to cancel the job, and unload the media from the drum.

If the output device does not return to normal operations, go to step 4.

4. If the **Cancel** button is available, click it to cancel the job but leave the media on the drum.

If the output device does not return to normal operations, go to step 5.

- 5. If the **Release** button is available:
 - a. Click it to tell the output device to release the media.
 - b. Manually remove the media from the output device.
 - c. Click the **Resume** or **Media Removed** button to continue.

If the output device does not return to normal operations, go to step 6.

- 6. If the **Media Removed** button is available:
 - a. Manually remove the media from the output device.
 - b. Click the **Resume** or **Media Removed** button to continue.

If the output device does not return to normal operations, go to step 7.

7. Reset the output device in Print Console. For the procedure, see the Print Console online help.

If the output device does not return to normal operations, go to step 8.

- 8. Quit Print Console.
- 9. Shut down the output device.
- 10. Start the output device.



Important: If the problem persists, contact the Creo Response Center.

Error Messages and Recommended Solutions

This section describes most of the error messages that appear in Print Console when errors or problems occur with the Trendsetter 400/800.



Important: If you cannot find a description and recommended solution for a specific error message, try the procedure for recovering from a suspend condition on page 58. If that does not work, contact your authorized service representative.

Even when you solve a problem yourself, you should report any recurring errors to your authorized service representative. If, as part of the recommended operator action you are to contact a service representative, report the error number (also called prompt number) to help the support person resolve the problem.



Important: Opening access panels is unavoidable, but should be kept to a minimum to reduce the accumulation of dust in and around sensitive components.



Note: The Trendsetter 400/800 output device takes up to two minutes to warm up after it is restarted. You cannot image media while the output device is warming up. Files submitted to be imaged wait on the workstation until the output device is ready.

Classifying Errors

All error messages have a message number (also called the prompt number). They are listed numerically in ascending order.

Messages appear in Print Console with a prefix, for example, MPC (Master Plot Control). This is to differentiate these messages from other messages that relay information about other parts of the output device. An example is:

MPC: No valid edge found, check edge detect strip

The prefix is used primarily as an internal tool to organize the many types of messages; knowing the various error categories is not necessary to solving the error.

If, as part of the recommended solution you are to contact an authorized service representative, report the error number to help the support person resolve the problem.

Table 7: Numerical listing of error messages

Numerical Listing	
Error Message	Recommended Operator Action
PRD: Emergency Stop switch is on [Error #: 35724]	The Emergency Stop switch on the output device was accidentally pushed. The output device cannot image media while the Emergency Stop switch is activated.
	To correct the error:
	Reset the Emergency Stop switch.
	See <i>Resetting the Emergency Stop Switch</i> on page 74.
PRD: Front panel is open, check front panel	The front panel is open. The output device cannot image media while the front panel is
[Error #: 35733]	open.
	To correct the error:
	1. Close the front panel.
	2. Click the Resume button.
	Important: If the error persists, contact your authorized service representative.
PRD: Back panel not detected, check back panel	The back panel is removed on the output device. The output device cannot image media while the
[Error #: 35735]	back panel is removed.
	To correct the error:
	1. Verify that the back panel is in place.
	2. Click the Resume button.
	Important: If the error persists, contact your authorized service representative.

Numerical Listing (Continued)	
<pre>PRD: System Pressure Out of Range: Reading=<low limit="" range="">, Low=<high range limit>, High=<current value=""> [Error #: 35771]</current></high </low></pre>	Contaminants have damaged the air supply system in the output device or otherwise restricted the airflow.
	To correct the error:
	1. Check the air supply system in the output device:
	• Ensure that the air hose connected to the output device has sufficient air pressure.
	 Check the system air pressure gauge on the output device. It should read between 80 and 90 psi.
	 Adjust the external air supply if necessary.
	2. Contact your authorized service representative immediately to report the error.
PRD: Top panels not detected, check top panels [Error #: 35773]	The top panel is open or removed on the output device. The output device cannot image media while the top panel is open or removed.
	To correct the error:
	1. Verify that the top panel is in place.
	2. Click the Resume button.
	Important: If the error persists, contact your authorized service representative.

Numerical Listing (Continued)	
PRD: Fanbox panel is not detected, check fanbox panel [Error #: 35775]	The fan box panel is removed on the output device. The output device cannot image media while the fan box panel is removed.
	To correct the error:
	1. Replace the fan box panel.
	2. Click the Resume button.
	Important: If the error persists, contact your authorized service representative.
PRD: Front panel is unlocked [Error #: 35786]	The front panel did not lock properly. The output device cannot image media while the front panel is unlocked.
	To correct the error:
	 In Print Console, from the Device menu, select Unlock Front Panel.
	2. Open the front panel and then close it.
	3. Click the Resume button.
	Important: If the error persists, contact your authorized service representative.
THERMAL: TH2 error 01307, Focus: Timeout waiting for focus OK Or	The laser cannot focus properly on the plate because the plate may be dented or improperly loaded.
THERMAL: TH2 error 03529, System: Failure of the focus learn	To correct the error:
[Error #: 37240]	 Click the Eject button to cancel the job and unload the plate.
	2. Load a new plate, and resubmit the job.
	3. If the error occurs again, shut down the system and restart it.
	4. When the output device recovers from the error, contact your authorized service representative to report the error.

Numerical Listing (Continued)	
THERMAL: Focus error detected at xx mm	This error can be caused by:
plate for artifacts	• Dents in a media
[Error #: 37464]	• An improperly loaded media
	• An image running off the edge of the media (the image is wider than the media)
	To correct the error:
	1. Inspect the media for image artifacts.
	2. Load a new media of the correct size, and resubmit the job.
	Important: If the error persists, contact your authorized service representative.
MPC: Could not find edge of media after	To correct the error:
xx attempts [Error #: 38108]	1. Ensure that the media is loaded with the side to be imaged (the emulsion side) facing up.
	2. Ensure that the media is positioned properly, using the media alignment labels.
	3. Ensure that the media loaded is the correct size.
	4. If the media is the correct size, try loading it again.
	Important: If the error persists, contact your authorized service representative.

Numerical Listing (Continued)	
MPC: No valid edge found, check edge detect strip [Error #: 38116]	The output device cannot identify the edge of the media with a reasonable amount of certainty. This may be due to a dirty edge detect strip, or to the media type or size.
	To correct the error:
	 Click the Eject button to cancel the job and unload the media.
	2. Check the media for any damage to its edges.
	3. If damaged, load another media.
	If the error occurs again, do the following:
	1. Open the back panel.
	2. Clean the edge detect strip.
	See <i>Cleaning the Edge Detection Strip</i> on page 39.
	3. Close the back panel.
	Important: If no valid edge is found after you clean the edge detect strip, contact your authorized service representative to report the error.
MPC: Media not on <home away=""> registration pin</home>	The media is not sitting on the correct registration pin.
[Error #: 38132]	 Click the Eject button to cancel the job and unload the media.
	2. Ensure that the media is loaded in the correct position.
	 Ensure that the media loaded is the correct size.
	4. If the media is the correct size, try loading it again.
	Important: If the error persists, contact your authorized service representative.

Numerical Listing (Continued)	
MPC: Subscan output resolution of <subscan output="" resolution=""> DPI must equal head resolution</subscan>	You may have the output device configured to use resolutions that are not available.
[Error #: 38136]	To correct the error:
	• Configure Print Console to use a valid resolution.
MDH: Media released, remove media and use RESUME to continue	The output device released the media after you clicked the Release button.
[Error #: 40229]	To correct the error:
	1. Remove the media from the output device.
	2. Click the Resume button.
<pre>MDH: Roller timeout: Failed to <action> sensor. [<i name="" o="">] [Error #: 40616]</i></action></pre>	A timeout error occurred. The output device cannot move one of the components for the roller.
	To correct the error:
	• Click the Resume button.
	Or:
	• Reset the output device.
	See <i>Resetting the Output Device</i> on page 74.

Numerical Listing (Continued)	
MDH: Media being loaded has been measured to have an unexpected main scan length	During loading, the output device could not recognize the media size.
[Error #: 40624]	To correct the error:
	1. Make sure the media was loaded in the correct position on the load table.
	2. Check the media type information to ensure the media size listed matches the media size loaded.
	3. If the media sizes match:
	In the Suspend dialog box, click the Resume button to resume imaging.
	Or:
	If the media sizes don't match:
	Click the Cancel button and modify the media size as needed.
	Or:
	Load a different-size media into the output device.
	Or:
	Reload the media.

Numerical Listing (Continued)	
MDH: Media being loaded has an invalid main scan length [Error #: 40625]	The output device attempted to load a plate that was the wrong size. When the output device determined that the plate was the wrong size, it ejected it.
	To correct the error:
	 Remove the plate(s) in question from the output device.
	2. Click the Media Removed or Release button.
	3. Load a plate of the correct size.
	4. Be sure the dimensions of the plate match the dimensions selected on the workstation.
	5. Resubmit the desired file from the workstation.
MDH: Media being loaded has an invalid sub scan length [Error #: 40626]	The output device attempted to load a plate that was the wrong size. When the output device determined that the plate was the wrong size, it ejected it.
	To correct the error:
	 Remove the plate(s) in question from the output device.
	2. Click the Media Removed or Release button.
	3. Load a plate of the correct size.
	4. Be sure the dimensions of the plate match the dimensions selected on the workstation.
	5. Resubmit the desired file from the workstation.

Numerical Listing (Continued)	
MDH: Media being loaded has an invalid thickness [Error #: 40627]	The thickness of the media is much thicker than that specified in the workstation software. Sometimes two or more media get stuck together.
	To correct the error:
	1. Click the Media Removed or Release button.
	The media automatically unloads.
	2. Separate the media sticking together.
	3. Resubmit your job.
MDH: Media partially loaded on drum, use RELEASE then remove the media [Error #: 40629]	Media is only partially loaded onto the drum. It must be removed before operations can continue.
	To correct the error:
	1. Click the Media Removed or Release button.
	2. Remove media from the drum.
	See <i>Removing a Stuck Media From the Output Device</i> on page 75.
	3. Click the Resume button.
MDH: Media flyoff detected, please open	To correct the error:
panel and remove media	1. Open the front panel.
	2. Remove the media from the drum.
	3. Close the front panel.
	4. Click the Resume button.
	 Ensure that the media size selected in Print Console matches the media size you're loading.
	6. Resubmit the job.

Numerical Listing (Continued)	
MDH: Media has invalid main scan length, it is smaller than expected	The output device attempted to load media that is the wrong size and then ejected the media.
	To correct the error:
	 Remove the ejected media from the output device.
	2. Click the Media Removed button. Click the Release button if the media has not been ejected.
	 Ensure that the media size selected in Print Console matches the media size you're loading.
	4. Resubmit the job.
MDH: Media has invalid main scan length, it is larger than expected	The output device attempted to load media that is the wrong size and then ejected the media.
[Error #: 40659]	To correct the error:
	1. Remove the ejected media from the output device.
	2. Click the Media Removed button. Click the Release button if the media has not been ejected.
	 Ensure that the media size selected in Print Console matches the media size you're loading.
	4. Resubmit the job.

Numerical Listing (Continued)	
<pre>MDH: Leading edge clamp timeout: Failed to <action> sensor. [<i name="" o="">] [Error #: 40663]</i></action></pre>	A timeout error occurred. The output device cannot move one of the components of the leading-edge clamp.
	To correct the error:
	• Click the Resume button.
	Or:
	• Reset the output device.
	See <i>Resetting the Output Device</i> on page 74.
MDH: Trailing edge backbone timeout: Failed to <action> sensor. [I/O name>] [Error #: 40664]</action>	A timeout error occurred. The output device cannot move the trailing-edge backbone up or down.
	To correct the error:
	• Click the Resume button.
	Or:
	• Reset the output device.
	See <i>Resetting the Output Device</i> on page 74.
MDH: Trailing edge clamp lock/unlock timeout: Failed to <action> sensor. [I/O name>]</action>	A timeout error occurred. The output device cannot lock or unlock the trailing-edge clamps.
[Error #: 40665]	To correct the error:
	• Click the Resume button.
	Or:
	• Reset the output device.
	See <i>Resetting the Output Device</i> on page 74.

Numerical Listing (Continued)	
MDH: Exit door timeout. Failed to <action> sensor. [<i name="" o="">]</i></action>	A timeout occurred. The output device cannot open or close the exit door.
[Error #: 40666]	To correct the error:
	• Click the Resume button.
	Or:
	• Reset the output device.
	See <i>Resetting the Output Device</i> on page 74.
MDH: Load ramp timeout: Failed to <action> sensor. [<i name="" o="">]</i></action>	A timeout error occurred. The output device cannot move the load ramp.
LError #: 4066/j	To correct the error:
	• Click the Resume button.
	Or:
	• Reset the output device.
	See <i>Resetting the Output Device</i> on page 74.
MDH: Please remove media detected on load ramp	Media is on the load ramp.
[Error #: 40668]	To correct the error:
	1. Remove the media.
	2. Click the Media Removed button.
MDH: Media not detected on load ramp	The output device did not detect media during
[Error #: 40669]	loading.
	To correct the error:
	1. Ensure that the media is loaded correctly.
	2. Click the Resume button.

Resetting the Emergency Stop Switch

If you accidentally press the Emergency Stop switch (located inside the front panel), you must reset it before the output device can return to normal operations.



Figure 28: Emergency Stop switch

To reset the Emergency Stop switch:

> Rotate the Emergency Stop switch 90° clockwise.

Resetting the Output Device

Use the **Reset** command in the Print Console **Device** menu to reset the output device to its idle or ready state.



Important: The output device takes up to two minutes to warm up after it has been restarted or reset.



Note: If the **Reset** command is unavailable in Print Console, turn off the output device for about five seconds and then turn it back on.

To reset the output device:

> In Print Console from the **Device** menu, select **Reset**.

The output device should reset itself. If it does not, shut down and restart the entire system.

Removing a Stuck Media From the Output Device

Occasionally, a plate may get stuck on the drum as the result of an output device error. You must remove the stuck plate before the output device can return to normal operation.

If an error occurs while a media is being loaded onto or unloaded from the drum, the partially loaded media must be removed, and the trailing-edge clamps may have to be manually placed in their park position on the drum. See *Repositioning the Trailing-Edge Clamps* on page 78.



CAUTION: Avoid pinching your fingers between the trailing-edge clamps and the drum.

Observe the following precautions:

• Operators with implanted cardiac pacemakers should ensure that magnetic clamps are kept more than 7 cm (2.75") away from their pacemaker.

If you have additional concerns, consult your physician and/or the manufacturer of your implant.

- When handling the magnetic clamps, do not bring opposite poles near each other. Keep hands and fingers from between opposite magnetic poles.
- Always wear protective gloves when handling magnetic clamps.



Important: Keep magnetic data—floppy disks, magnetic stripe cards, watches, and so forth—away from the powerful magnetic trailing-edge clamps.

To remove a media from the drum:

1. Open the top and front panels.

See Opening and Closing the Front and Top Panels on page 33.



CAUTION: Most of the time, the front panel will be locked. You must follow the instructions in this manual for opening the front panel. Use of excessive physical force will damage the panel.

2. Put on protective gloves.

Protective gloves should be clean and lint-free to keep the interior of the output device clean.



CAUTION: Plate edges are sharp. Failure to wear protective gloves can result in personal injury.

3. If the media is held by the trailing-edge clamps, slide the clamps off the media. Otherwise, skip this step.



Figure 29: Trailing-edge and leading-edge clamps

- 4. Rotate the drum by hand, while guiding the trailing-edge of the media straight out the front of the output device, until you can reach the leading-edge clamps.
- 5. Fold over the corners of the free end of the media.
- 6. Grasp the corners of the media and firmly pull toward you, until the media comes free of the leading-edge clamps.



Figure 30: Fold the corners to grasp the media

- 7. To inspect for debris left behind, open the leading-edge clamps by pressing down on the edge of the clamps.
- 8. In Print Console, click the **Resume** button.

Another message appears, indicating that you must put the trailing-edge clamps in the park position.

9. Reposition the trailing-edge clamps.

See Repositioning the Trailing-Edge Clamps on page 78.

10. Close the top and front panels.

See Opening and Closing the Front and Top Panels on page 33.

Repositioning the Trailing-Edge Clamps

You must reposition the trailing-edge clamps in the output device when:

- You moved the clamps in order to remove media from the drum.
- The clamps were dropped by the output device.
- The following error message appears in Print Console: move clamps to park position, then select RESUME



Figure 31: Trailing-edge and leading-edge clamps



CAUTION: Avoid pinching your fingers between the trailing-edge clamps and the drum.

To reposition the trailing-edge clamps:

1. Open the front access panel.

See Opening and Closing the Front and Top Panels on page 33.

2. If there is a media on the drum, remove it.

See Removing a Stuck Media From the Output Device on page 75.

3. Rotate the drum by hand until the trailing-edge clamps are visible at the front of the output device.



CAUTION: When placing or sliding a trailing-edge clamp on the drum, always ensure that the steel tabs on the clamps are centered on the steel straps on the drum. The clamp tabs can damage the drum surface if the tabs are not aligned properly.

4. Slide the trailing-edge clamps along the drum until they touch the leading-edge clamps.

If the clamps have come off the drum, place them against the leading-edge clamps.

- a. Align the **S** or **N** (magnetic polarity) on each clamp with the **S** or **N** position labeled on the drum.
- b. Align the direction of the arrows on the clamps with the direction of the arrows labeled on the drum.
- 5. Verify that the trailing-edge clamps are evenly spaced.

Align the gaps between the trailing-edge clamps with the gaps in the leading-edge clamps.

- 6. Verify that the trailing-edge clamps are installed in a straight line and are parallel to and touching the leading-edge clamps.
- 7. Verify that the trailing-edge clamp labels alternate between **S** and **N**.
- 8. Close the top and front panels.

See Opening and Closing the Front and Top Panels on page 33.

- 9. In Print Console, click the **Resume** button.
- 10. If the output device suspends again with one of the following messages, check the clamp alignment and adjust as necessary:

Timeout moving TE cylinder

TE failed to lock

TE clamps not on actuator/drum

Image Quality Problems

If you experience any image quality problems, contact your authorized service representative immediately.

Power Failures

If there is a power failure, the Trendsetter 400/800 shuts down immediately.

The workstation is equipped with an Uninterruptible Power Supply (UPS). It gives the workstation time to shut itself down in an orderly fashion when the power fails.

However, the output device does not have such protection and shuts down immediately. It retains its last state and, if nothing changed while it was off, it attempts to recover when power is restored.

Sometimes automatic recovery is not possible. This occurs, for example, if the power fails when media is partially on the drum. In this case, a message appears in Print Console and you must remove the media. See *Removing a Stuck Media From the Output Device* on page 75.

When a power failure occurs, turn off the output device using the power switch shown in Figure 7 on page 19. Once power has been restored, you can turn on the output device again.

Tripped Circuit Breaker

After a power failure, if the power does not come back on, it's possible that the output device tripped the circuit breaker. You can reset the circuit breaker manually by pressing the circuit breaker switch.

The circuit breaker switch is located behind the power box panel. When you remove the panel, the circuit breaker is located above the power switch.

To reset a tripped circuit:

- 1. Shut down the output device.
- 2. Remove the power box panel.

See Removing and Replacing the Power Box Panel on page 38.

3. Reset the circuit breaker switch.



Figure 32: Circuit breaker switch

4. Replace the power box panel.

See Removing and Replacing the Power Box Panel on page 38.

5. Restart the output device.

See *Starting the Trendsetter* on page 18. If the power does not start properly, contact your authorized service representative.

Loss of Air Pressure in the Output Device

Compressed air is supplied to the output device from an external air compressor. If a power failure also affected the air compressor, air pressure inside the output device will be slowly lost. If air pressure does not return to normal, contact your authorized service representative.



Part Numbers

Parts List	1
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Parts List

Description	Creo part number
Air supply filter kit	332-00003
Filter bowl/guard	55-1216
Intake air filter [24" x 12" x 2"]	55-0700
Kimwipes EX-L (Wipers) from Kimberly Clark [15" x 17" size]	Creo does not sell Kimwipes.
Particulate filter for UDRC-B	57-8792
Particulate filter spacer	57-8697



Labels

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Overview

This appendix contains information about the labels that are located on the output device. These labels are intended to assist you in safely operating your output device. All the labels described in this appendix are operator accessible and most are located inside the output device access panels (within the overall interlocked protective housing).

For an illustration of	Go to
Identification label	page 88
Class 1 Laser Product label	page 88
CDRH Certification label	page 89
CE label	page 89
CSA label	page 89
FCC Certification label	page 90
C-Tick label	page 90
Exposure Head Aperture label	page 92
Moving Parts Caution/Laser Hazard Warning/ Radiation Output/Class 4 Laser Product label	page 92
Non-Interlocked Panel Danger label	page 93
Door Interlock Danger label	page 93
High Leakage Current label	page 94
Safety Interlock Override label	page 95
Hazardous Voltage label	page 95
Hot Surface Caution label	page 96
Keep Hands Out Warning label	page 96
Beware of Moving Part When Interlock Defeated label	page 97
Solenoid Lock label	page 97
Fuse Replacement label	page 98

Identification and Certification Labels

These labels are located on the lower-right back panel, beside the air supply filters.



Figure 33: Identification and Certification labels

Identification Label

This label is located on the lower-right back panel, beside the air supply filters, as shown in Figure 33 on page 87.

Creo			
FOR SERVI PLEASE RE	CE CALL: FERENCE SERIAL NUMBER		
MODEL:	TSM		
SERIAL:	TM XXX		
DATE of			
MANUF:	JANUARY 2002		
VOLTAGE:	200-240 V ac		
CURRENT:	15 A		
FREQ:	50/60 Hz.		
MADE IN CANADA / FABRIQUE AU CANADA			
74-3073C-A	XXX		
Figure 34:	Figure 34: Identification label		

Class 1 Laser Product Label

This label is located on the lower-right back panel, beside the air supply filters, as shown in Figure 33 on page 87.



Figure 35: Class 1 Laser Product label

CDRH Certification Label

This label is located on the lower-right back panel, beside the air supply filters, as shown in Figure 33 on page 87.

This product has been manufactured to meet or exceed the performance requirements for laser products as stated in 21CFR1040.10 and 21CFR1040.11 of the Health and SafetyAct of 1968. 74-3127A-C

Figure 36: CDRH Certification label

CE Label

This label is located on the lower-right back panel, beside the air supply filters, as shown in Figure 33 on page 87.



Figure 37: CE label

CSA Label

This label is located on the lower-right back panel, beside the air supply filters, as shown in Figure 33 on page 87.



Figure 38: CSA label

FCC Certification Label

This label is located on the lower-right back panel, beside the air supply filters, as shown in Figure 33 on page 87.

This device complies with part 15 of the FCC Rules.
Operation is subject to the following two conditions:
(1) This device may not cause harmful interference.
(2) This device must accept any interference received, including interference that may cause undesired operation.

Figure 39: FCC Certification label

C-Tick Label

This label shows certification with the Australian Communications Authority (ACA). It is located on the lower-right back panel, beside the air supply filters (not shown Figure 33).



Figure 40: C-Tick label

Laser Safety Labels

Laser safety labels are located on the exposure head:



Figure 41: Exposure Head Laser Safety labels

Exposure Head Aperture Label

This label is located on the front of the exposure head protective housing, adjacent to the shutter and aperture. See Figure 41 on page 91 for a diagram showing the location.



Figure 42: Exposure Head Aperture label

Moving Parts Caution/Laser Hazard Warning/Radiation Output/Class 4 Laser Product Label

The Moving Parts Caution/Laser Hazard Warning/Radiation Output/Class 4 Laser Product safety label is located on the back of the exposure head protective housing. See Figure 41 on page 91 for a diagram showing the location.



Figure 43: Moving Parts Caution/Laser Hazard Warning/Radiation Output/Class 4 Laser Product label

Non-Interlocked Panel Danger Label

This labels is located in four places:

- On each end of the upper service access panel, below the unload table.
- On each end of the lower service access panel, below the unload table.



DANGER: The service access panels can be removed only by an authorized service representative. Unauthorized panel removal can expose you to serious danger from high-powered laser radiation, moving mechanical parts, and/or electrical shock, which could result in possible discomfort, illness, injury, and/or disability.



Figure 44: Non-Interlocked Panel Danger label

Door Interlock Danger Label

These labels are located beside the safety interlock switches inside the interlocked protective housing.



Figure 45: Door Interlock Danger label



DANGER: Interfering with the interlock system can result in serious personal injury from visible and invisible high-powered laser radiation, electrical shock, and moving mechanical parts. Never attempt to operate the output device with any of the access panels open, and never attempt to open or remove access panels while the output device is imaging media.

General Safety Labels

High Leakage Current Label

This label is located on the lower-right back panel, beside the air supply filters.



Figure 46: High Leakage Current label
Safety Interlock Override Label

This label is located beside the service key switch on the power box panel.



Figure 47: Safety Interlock Override label

 \triangle

DANGER: The service key switch is for use only by an authorized service representative. Unauthorized use can expose you to serious danger from high-powered laser radiation, moving mechanical parts, and/or electrical shock, which could result in possible discomfort, illness, injury, and/or disability.

Hazardous Voltage Label

This label is located on the junction box service access cover in the fan box.



Figure 48: Hazardous Voltage label



DANGER: The junction box service access cover can be removed only by an authorized service representative. Do NOT remove covers bearing this label as these areas contain high-voltage components that can cause severe electrical shock, which could result in possible discomfort, illness, injury, and/or disability.

Hot Surface Caution Label

This label is located on the heat exchanger circulating pump inside the fan box panel.



Figure 49: Hot Surface Caution label

Keep Hands Out Warning Label

This label is located behind the front panel, in the middle of the leading-edge actuator.



Figure 50: Keep Hands Out Warning label

Beware of Moving Parts When Interlock Defeated Label

This label is located behind the front panel on both ends of the leading-edge actuator.



Figure 51: Beware of Moving Part When Interlock Defeated label

Solenoid Lock Label

This label is located beside each latch on the front panel.



Figure 52: Solenoid Lock label

Fuse Replacement Label

This label is located inside the power box panel, at the lower-left side, below the service access panel.



Figure 53: Fuse Replacement label



Regulatory Compliance

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Electrical and Mechanical Safety

The Trendsetter 400/800 has been designed, tested, and evaluated for compliance with the electrical and mechanical safety standards:

- CSA 950 Safety of Information Technology Equipment
- UL 1950 Safety of Information Technology Equipment
- EN 60950, Safety of Information Technology Equipment
- EN 60204-1, Safety of Machinery

The CSA label on the output device indicates compliance with the standards CSA 950 and UL 1950. The CE label on the output device indicates compliance with the following directives:

- Low Voltage Directive 73/23/EEC
- Directive of Machinery 98/37/EC
- Directive of Electromagnetic Compatibility 89/366/EEC

See Appendix A, Part Numbers for examples of these labels.

EC Declaration of Conformity

CLEO	Creo Inc. T. +1.604.451.2720 3700 GILMORE WAY, BURNABY, BC CANADA V5G 4M1 F. +1.604.451.2748
	EC DECLARATION OF CONFORMITY (FOR CE MARK)
	in accordance with the Directive of Machinery 98/37/EC and the Low Voltage Directive 73/23/EEC and the Directive of Electromagnetic Compatibility 89/366/EEC.
Applicant:	Creo Inc., 3700 Gilmore Way, Burnaby, BC, Canada, V5G 4M1.
Signature / Date	Jah APRIL 25,2002
Name / Title:	Calvin Osborne, Engineering Manager.
Factory:	Creo Inc., 1608 Cliveden Ave, Delta, BC, Canada, V3M 6P1.
declares, that the	product:
Product:	Imaging Device.
Model:	TSM (includes options TH1.7, TH2, Hydra and autoloader).
Rating:	Input rated 200-240 Vac, 50/60 Hz, 15 A, cord connected, Class I (grounded).
conforms with the	ne above mentioned Directives and the following Applicable Standards:
EN 292-2: 1991 - Safety of Mach	+ Al. inery.
EN 60204-1: 19 - Safety of Mach	97. inery, Electrical Equipment of Machines.
EN 60950: 1992 - Safety of Infor	+ A1 + A2 + A3 + A4 + A11. mation Technology Equipment Including Electrical Business Equipment.
EN 60825-1: 19 - Safety of Laser	94 + A2, Class I Laser Product. Products.
EN 55022: 1998 - EMC, Product	, Class A. Standard, Emission (CISPR 22)
EN 55024: 1998 - EMC, Product	Family Standard, ITE Immunity Characteristics - Limits & Methods of Measure.
EN 61000-3-3: 1 - EMC, Limitatio	995. on of Voltage Fluctuations and Flicker In Low-Voltage Supply Systems For Equipment.
Supplementary I therefore exemp	$\frac{nformation}{10}: The product is high-power equipment (>1 kW) for professional use and is t from the requirements of EN 61000-3-2. Creo Inc is registered to ISO 9001.$
European Conta	ct: Mr. Alon Lumbroso; Managing Director,
	Creo Inc., European Headquarters, Waterloo Office Park,
	Building E-F, Dreve Richelle 161, 1410 Waterloo, Belgium.
	T. 32-2-3522511, F. 32-2-3510915.

Figure 54: EC Declaration of Conformity

Laser Safety

The Trendsetter 400/800 has been designed, tested, and evaluated for compliance with the following laser safety standards:

- U.S. Federal Regulations 21 CFR 1040.10, in accordance with the regulations of the Center of Devices and Radiological Health (CDRH) of the U.S. Food and Drug Administration
- EN 60825-1, Safety of Laser Products

The Class 1 Laser Product label on the output device indicates compliance with these standards. See *Appendix A*, *Part Numbers* for an illustration of this label.



WARNING: Use of controls or adjustments or performance of procedures other than those specified in this manual may result in hazardous radiation exposure.

EMI/EMC Compliance

The Trendsetter 400/800 has been tested and found to comply with the limits for a Class A digital device, pursuant to part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference when the output device is operated in a commercial environment.

This equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with this manual, may cause harmful interference to radio communications. Operation of the output device in a residential area is likely to cause harmful interference. You must correct the interference at your own expense.

The FCC Certification label on the output device indicates compliance with these limits. See *Appendix A*, *Part Numbers* for an example of this label.

The Trendsetter 400/800 has been designed, tested, and evaluated for compliance with the Directive of Electromagnetic Compatibility 89/366/ EEC. It complies with the following EMC standards:

- EN 55022, Class A
- EN 55024
- EN 61000-3-3

Noise Emissions

The Trendsetter 400/800 has been designed, tested, and evaluated for compliance with the maximum noise emission limit permitted for an office environment, 70 dB(A). Noise emissions from the Trendsetter 400/ 800 will not exceed 69 dB(A) at one meter in a free field.

Glossary

СМҮК	Cyan, Magenta, Yellow, Black. Printing colors for process color production.
densitometer	A device that is sensitive to the amount of light transmitted or reflected by paper of film. It is used to check the accuracy, quality, and consistency of output.
dot gain	In printing, a defect in which dots print larger than they should, causing darker tones and stronger colors.
drum	The device inside the output device onto which media is mounted for imaging by the laser.
error message	When a system operation error occurs, an error message appears in Print Console and the system shuts down. You have to resolve the problem before you can continue with regular operations.
exposure head	Using infrared thermal energy, the head "burns" or transfers images onto IR-sensitive media. Also called an <i>imaging head</i> .
file	An electronic text description of one or more images, using the PostScript language. At this time, Print Console does not support files containing multiple PostScript showpage operators.
film	A cellulose-type media upon which an image is exposed. The Trendsetter 400/800 produces one exposed film per image. See also <i>media</i> .
GATF	Graphic Arts Technical Foundation.
image	An electronic bitmap that is plotted onto a printing media. The output device receives images from the workstation and produces exposed, undeveloped media.
imaging head	See exposure head.
imposition	A means of arranging pages on the front and back of a press sheet to ensure the correct order after the sheet is folded and trimmed.
load ramp	The angled sheet of glass on top of the output device. A single plate of film is manually fed into the output device via the load ramp.

media	The physical material—plates or film—onto which images are plotted.
media alignment label	Tape marking used for the correct positioning of media.
media type	Refers to a certain type of plate or film. Media types are typically configured during installation of the output device by a Creo service representative.
native application file	A file for a job that was created using a page layout application, such as QuarkXPress [®] .
PDF	Portable Document Format. Adobe System's PDF is a reliable file format for storing line art, images, and text (including all required fonts) for pages.
plate	A metallic media upon which an image is exposed. The Trendsetter 400/800 produces one exposed plate per image. See also <i>media</i> .
plate processor	Equipment that can be used with the Trendsetter 400/800 to develop plates. Also called a developer.
output device	A platesetter, proofsetter, or filmsetter that is part of a Creo imaging system.
page setup	In workstation software, a collection of specifications for a page, including resolution and orientation.
particulate filter	Contains a porous material that traps the particulate debris released during imaging.
Postscript	A page description language developed by Adobe Systems that is used to describe type and visual elements so that they can be output on devices with Postscript interpreters.
Postscript file	A file written in a page description language created from a native application file.
PPD	Postscript Printer Description file. A computer file containing information on the parameters and options associated with a specific Postscript output device.

Print Console	A device control software that delivers files to the output device for imaging. Print Console creates a rasterized image of a PostScript file— a PostScript Level 3 software RIP (raster image processor). The software RIPs PostScript files to create the images that are exposed onto media.
process colors	See CMYK.
prompt number	The error number that identifies workstation messages, typically error messages.
raster	Digitized (bitmapped) images defined pixel by pixel in rows and columns. See also <i>RIP</i> .
registration	The alignment of different plates to produce one printed image.
resolution	The degree of detail with which an image is reproduced, usually measured in dots per inch (dpi) or lines per inch (lpi). The higher the resolution, the greater the detail in which the image will be produced.
RGB	Red, green, and blue color model used by computer monitors to display color.
RIP	Raster Image Processor. Creates bitmap images from Postscript files which are then sent to the output device for imaging.
SCSI	Small Computer System Interface. This type of connection is used to send image data from the workstation to the output device.
special color	See spot color.
spot color	A color which requires a special ink—that is, an ink which cannot be created by using process colors.
submitting	The process of putting a file in the queue for imaging.
suspend condition	A condition preventing the output device from continuing its current operation.
SWOP	Specifications for Web Offset Publications.
throughput	The efficiency with which images are interpreted and produced.
UDRC	See Universal Debris Removal Cabinet.
UGRA	Swiss Association for the Promotion of Research.

Universal Debris Removal Cabinet	The Universal Debris Removal Cabinet is the key component of the debris removal system. It consists of the filter compartment, plastic enclosure, filter(s), blower, and electrical controls.
UPS	Uninterruptible Power Supply. A device used to supply power temporarily to the workstation during a power failure.
workstation	A high-speed computer running the Windows NT [®] operating system and Print Console. It is connected to a local area network (LAN) over which it receives PostScript files.
workstation software	See Print Console.

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